

# Bolt Toolkit

Eurocode 3 – Overview and Tutorials

2024 R1

# Eurocode 3 Overview



- **Bolt (joint) evaluation according to Eurocode 3**

Defines the needed checks on loading capacity on both the joint body and the connected parts.

*EN 1993-1-8 (2005) (English): Eurocode 3: Design of steel structures - Part 1-8: Design of joints  
[Authority: The European Union Per Regulation 305/2011, Directive 98/34/EC, Directive 2004/18/EC]*

- **Joint categories (Section 3.4)**

The evaluation of bolt joints is based on selecting a joint category that defines the criteria to use.

For rivet joints the category is not “defined” in the code as rivets per definition is a bearing type (A).

- **Shear connections (Section 3.4.1)**

Category A-C; Bolted connections loaded in shear.

- **Tension connections (Section 3.4.2)**

Category D-E; Bolted connections loaded in tension.

# Shear connections (Section 3.4.1)



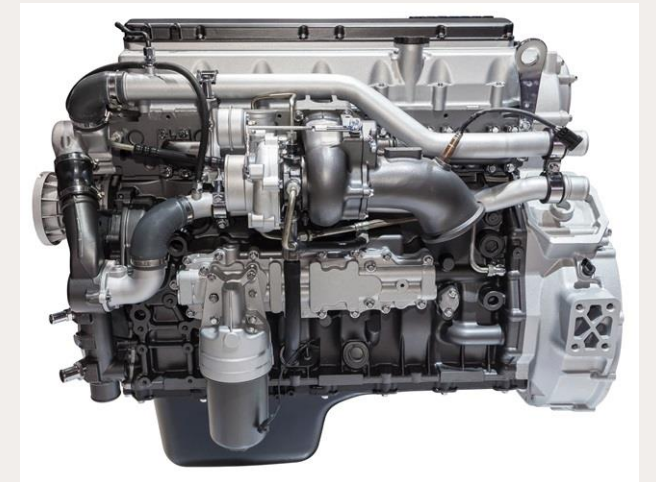
- **Bolted connections loaded in shear should be designed as one of the following:**
- **Category A: Bearing type**  
No preload required. Bolt classes from 4.6 to 10.9 may be used.
- **Category B: Slip-resistant at serviceability limit state**  
Preloaded 8.8 or 10.9 bolts should be used.
- **Category C: slip-resistant at ultimate**  
Preloaded 8.8 or 10.9 bolts should be used.



# Tension connections (Section 3.4.2)



- **Bolted connections loaded in tension should be designed as one of the following:**
- **Category D: non-preloaded**  
No preload required. Bolt classes from 4.6 to 10.9 may be used.
- **Category E: preloaded**  
Preloaded 8.8 or 10.9 bolts should be used.
- **Combined Shear and Tension**  
Joints subjected to both shear and tensile force should also satisfy the combined criteria in Table 3.4. To evaluate according to all criteria one additional category is defined "Category F".



# Utilization Criteria (Table 3.2)



- The “Utilization Factor”,  $Uf$ , is calculated for each criterion in the selected category as the ratio between the design load,  $F_{Ed}$ , and design resistance,  $F_{Rd}$ .
- The maximum utilization,  $Uf_{max}$ , is saved from the evaluated criteria for each bolt or rivet. If  $Uf_{max} > 1.0$  the joint does not fulfil the Eurocode 3 criteria.

Utilization Factor	Description	Category
$Uf_{max}$	Max Utilization Factor from evaluated $Uf$ in selected Category	A, B, C, D, E, F
$Uf_{pretension}$	Pretension force, $Uf_{pretension} = F_p / F_{p.Cd}$	-, -, -, -, -, -
$Uf_{contact}$	Head contact force, $Uf_{contact} = F_t / F_{c.Rd}$	-, -, -, -, -, -
$Uf_{shear}$	Bolt shaft shear, $Uf_{shear} = F_{v.Ed} / F_{v.Rd}$	A, B, -, -, -, F
$Uf_{bearing}$	Bolt hole bearing, $Uf_{bearing} = F_{v.Ed} / F_{b.Rd}$	A, B, C, -, -, F
$Uf_{slip}$	Contact slip, $Uf_{slip} = F_{v.Ed} / F_{s.Rd}$	-, B, C, -, -, F
$Uf_{tension}$	Bolt shaft tension, $Uf_{tension} = F_{t.Ed} / F_{t.Rd}$	-, -, -, D, E, F
$Uf_{punch}$	Bolt head punch, $Uf_{punch} = F_{t.Ed} / B_{p.Rd}$	-, -, -, D, E, F
$Uf_{combined}$	Combined shear and tension, $Uf_{combined} = F_{v.Ed} / F_{v.Rd} + F_{t.Ed} / (1.4 * F_{t.Rd})$	-, -, -, -, -, F

# Workshops



- Tutorial 01 – Shear connections
  - Category A: Bearing type (Rivets)
  - Category B (or C): Slip resistant (Simplified Bolts)
- Tutorial 02 – Tension connections
  - Category D: Non-preloaded bolts (Simplified Bolts to Ground)
  - Category E: Preloaded bolts (Simplified Bolts to Ground)
- Tutorial 03 – Preloaded Tension connections
  - Category E: Preloaded bolts (Advanced Bolts)
- Tutorial 04 – Preloaded Shear and Tension connections
  - Category F: Combined shear and tension (Advanced Bolts)